

Chemically Stabilized Phenylboranylidene Groups Having a **Dimethoxytrityl Group as a Colorimetrically Detectable** Protecting Group Designed for cis-1,2-Diol Functions of Ribonucleosides in the Solid-Phase Synthesis of m₂^{2,2}G⁵ppT

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To not only improve the inherently poor stability of the phenylboranylidene group as a protecting group of the 2',3'-cis-diol function of ribonucleosides but also introduce a colorimetrically detectable function into its mother structure, various 2-[(dialkylamino)methyl]phenylboronic acid derivatives having a [(4,4'-dimethoxytrityl)oxy]methyl group were synthesized. The reaction of uridine with these substituted phenylboronic acid derivatives gave the corresponding 2',3'-O-phenylboranylideneuridine derivatives. The stability of these phenylboranylidene groups was examined. As a result, it was shown that the steric hindrance around the amino group greatly influenced the stability of the 2-substituted phenylboranylidene groups. The 2-aminomethyl-5-[[(4,4'-dimethoxytrityl)oxy]methyl]phenylboranylidene group was the most stable. Its 2-dimethylamino counterpart, the 2-[(dimethylamino)methyl]-5-[[(4,4'-dimethoxytrityl)oxy]methyl]phenylboranylidene group, was the second most stable. When the most and second stable protecting groups were applied to the synthesis of $m_2^{2,2}G^5$ ppT on controlled pore glass, the second stable protecting group showed the best result. The use of this DMTr-containing protecting group enabled us to estimate colorimetrically the amount of the $m_2^{2,2}$ G residue that was incorporated into the reactive site of the pT-loaded CPG resin.

Introduction

In our continuous studies¹⁻³ on the chemical synthesis of 2,2-dimethylguanosine- (m22,2G) and 2,2,7-trimethylguanosine-cap $(m_2^{2,2,7}G)$ structures which play an important role in transport of these capped RNAs between the cytoplasm and the nucleus in cells,^{1,2} a variety of capping reagents to construct the cap structures at the 5'-terminal site of oligoribonucleotides have been reported.³⁻⁷ In an attempt to improve the solubility of capping reagents in organic solvents, we have used the lipophilic phenylboranylidene group as the protecting group for the 2',3'-cis-diol function of m₂^{2,2}G in the solidphase synthesis of m₂^{2,2}G-capped RNAs.⁸ However, this protecting group is so labile that in aqueous solution the cyclic phenylboronate ester linkages are easily hydrolyzed. If the phenylboranylidene group can not only be stabilized but also substituted with a substituent

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SCHEME 1. Synthesis of 2'-3'-O-[4-(4,4'-Dimethoxytrityl)oxyphenyl]boranylideneuridine (4)



having a dye precursor such as 4,4'-dimethoxytrityl (DMTr) by chemical modification, such a modified phenvlboranylidene group would provide new insight into the solid-phase synthesis of capped RNAs. In particular, if the efficiency of a reaction carried out on polymer supports can be easily estimated by a colorimetric method, the solid-phase synthesis becomes more practical. With this in mind, we studied modified phenylboranylidene groups having the DMTr group to realize this idea.

In this paper, we report comprehensive studies of modified phenylboranylidene groups with a DMTr group and a dialkylamino substituent that controls their stability.

Results and Discussion

Synthesis of 4-[(4,4'-Dimethoxytrityl)oxymethyl]phenylboronic Acid. To examine the stability of a variety of 2',3'-O-phenylboranylidene ribonucleoside derivatives, the synthesis of a phenylboronic acid derivative **2** having a DMTr group was carried out by the reaction of 4-(hydroxylmethyl)phenylboronic acid (1) with 4,4'dimethoxytrityl chloride (DMTrCl) in pyridine, as shown in Scheme 1.

It turned out that this reaction required at least 2 equiv of DMTrCl. This result suggested that DMTrCl reacted competitively with both hydroxyl groups of the hydroxylmethyl substituent and the boronic acid. One of the two hydroxyl groups on the boronic acid residue of 1 was reactive under the conditions used so that 2 equiv of DMTrCl was consumed. During the workup involving addition of methanol followed by extraction, the DMTr ester was automatically hydrolyzed to give the desired compound 2 in 91% yield after silica gel column chromatography. It is known that phenylboronic acid exhibits a only weakly acidic property of $pK_a 8.8$.¹⁰ As suggested by this property, it was confirmed that the DMTr group of 2 was sufficiently stable on storage or in organic solvents such as $\mathrm{CH}_2\mathrm{Cl}_2$ and dioxane.

To study the stability of the 4-[[(4,4'-dimethoxytrityl)oxy]methyl]phenylboranylidene group when it was in-



FIGURE 1. Time course of the hydrolysis of 4 by addition of water in DMSO.

troduced into the 2',3'-cis-diol function of nucleosides, the reaction of uridine (3) with 2 was carried out. As a result, the reaction of uridine with 1 equiv of 2 in dioxane at 100 °C for 1 h gave quantitatively the 2'.3'-O-boronated product 4. which was determined by the ¹H NMR analysis of the reaction mixture. However, this product proved to be unstable like the usual unsubstituted 2'.3'-*O*-phenylboronated species. To evaluate quantitatively the stability of the product 4 compared with those of the other derivatives described later, compound 4 was dissolved in DMSO- d_6 and 200 equiv of water was added. The time course of the hydrolysis of 4 was analyzed by ¹H NMR. The 1'-proton of **4** appeared at 5.9 ppm while that of uridine (3) was observed at 5.75 ppm. As shown in Figure 1, 40% of 4 was hydrolyzed after 5 min and the hydrolysis was completed after 1 h.

Although the stability of 4 was very poor, it was confirmed that the solubility of 4 increased dramatically in organic solvents so that 4 was freely soluble even in CHCl₃.

Synthesis and Properties of Modified Phenylboronic Acid Derivatives. It is known that phenyboronic acid diesters can be stabilized by addition of an alkylamino group at the ortho position due to intramolecular coordination of the amino group with the boron atom.^{11–14} Therefore, we designed several phenylboronic acid derivatives substituted with an amino group and a DMTr-oxymethyl group at the ortho and meta positions, respectively, as the precursors of protecting groups. We chose 3-bromo-4-methylbenzoic acid (5) as a common starting material because of its easy accessibility to the synthesis of these modified phenylboronic acid derivatives. To examine the substituent effect of alkylamino groups at the ortho position, various [2-alkylamino-5-[(4,4'-dimethoxytrityl)oxy]methyl]phenylboronic acid derivatives (11a-e) were synthesized, as shown in Scheme 2.

Reaction of 5 with NBS in the presence of AIBN under reflux in CCl_4 gave the dibromo derivative **6** in 73% yield. For the synthesis of 11a, compound 6 was treated with

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SCHEME 2. Synthesis of 2-(Dialkylaminomethyl)-5-[[(4,4'-dimethoxytrityl)oxy]methyl]phenylboronic Acid Derivatives^a



^{*a*} Reagents and conditions: (i) NBS (1.05 equiv), AIBN (cat.), CCl₄, reflux, 1 h; (ii) 1 M BH₃ THF (2 equiv), THF, rt, 3 h; (iii) NaN₃ (5.0 equiv), DMF, 90 °C, 12 h; (iv) DMTrCl (1.2 equiv), pyridine, rt, 1.5 h; (v) PPh₃ (1.5 equiv), THF, rt, 1 h; (vi) HNR₂ **12** (4.0 equiv), THF, rt, 2 h; (vii) DMTrCl, pyridine, rt, 4 h, (viii) *n*-BuLi (2.1 equiv), THF, -78 °C, 1 h; (ix) B(OCH₃)₃ (5.0 equiv), THF, -78 °C, 1.5 h then H₂O; (x) *n*-BuLi (1.1 equiv), THF, -78 °C, 30 min; (xi) B(OCH₃)₃ (5.0 equiv), THF, -78 °C, 1 h, then H₂O.

SCHEME 3. Synthesis of Substituted Phenylboronate Esters of Uridine



BH₃ THF complex to give the alcohol **7** in 69% yield. This alcohol was further converted to the azide **8** in 98% yield, which, in turn, was allowed to react with DMTrCl to give the ether **9** in 99% yield. Treatment of **9** with triphenylphosphine followed by hydrolysis of the resulting iminophosphorane intermediate¹⁵ gave **10a** in 70% yield.

For the synthesis of 11b-e, the reactions of 7 with alkylamines 12b-e were carried out to give benzylamine derivatives 13b-e in high yields (82%-99%). Further dimethoxytritylation of 13b-e gave the DMTr ether derivatives 10b-e in 81-99% yields. Transmetalation of 10a-e with *n*-butyllithium followed by treatment with trimethyl boronate gave the desired products 11a-e in 29-75% yields.

Synthesis and Stability of Boronated Uridine Derivatives. For the 2',3'-O-boronation of uridine with substituted phenylboronic acids 11a-e, we employed

conditions similar to that described for the synthesis of 4. In all reactions, the 2',3'-O-cyclic boronate esters 14a-e were obtained as white powders by precipitation into diisopropyl ether-ethyl acetate (9:1, v/v) (Scheme 3). To examine the stability of these boronated ester derivatives in DMSO in the presence of 200 equiv of water, they were dissolved in DMSO- d_6 and their ¹H NMR spectra were measured in NMR tubes. The chemical shift of the 1'-proton of 14a-e changed downfield to a degree of 0.15 ppm upon hydrolysis of the boronate esters, as observed in the previous experiment using 4. The results of the ratio of hydrolysis are summarized in Figure 2.

It was found that the 2-unsbstituted phenylboranylidene group of **14c** was the most unstable. Interestingly,

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FIGURE 2. Comparative stability of substituted phenylboronic esters of uridine in DMSO in the presence of water.





^a Reagents and conditions: (i) AcOH-THF (3:1:1, v/v/v), 80 °C, 28 h, 73%; (ii) (PhO)₂P(O)H (7 equiv), pyridine, rt, 4 h; (iii) Et₃N-H₂O (1:1, v/v), rt, 20 min, 87% from **16**; (iv) 80% formic acid, rt, 46 h, 84%; (v) **11a** or **11b** (1.2 equiv), dioxane, 100 °C, 1 h, 81% (**19a**) and 98% (**19b**); (vi) TMS-Im (4.0 equiv), Et₃N (4.0 equiv), MeCN-CCl₄ (1:1, v/v), rt, 30 min; (vii) MeOH, rt, 10 min, 91% (**20a** from **19a**) and 99% (**20b** from **19b**); (viii) **2** (1.0 equiv) or **4** (1.2 equiv), dioxane, 90 °C, 1 h; (ix) TMS-Im (4.0 equiv), MeCN-CCl₄ (1:1, v/v), rt, 30 min.

the ratios of the boronate ester and the hydrolyzed product, uridine, were unchanged 5 min and 1 h after water was added to a DMSO solution of 14a-e. The order of the stability of these boronated esters is 14a > 14b > 14d > 14e > 14e > 14c > 4. The steric factor of the 2-substituent seems to be essential for stabilization of the boronate ester. The primary amino group was found to be the most

effective for the stabilization of the boronate ring, but the hydrolysis occurred to a degree of 6% in the case of 14a.

Synthesis of 2',3'-O-Boronated 2,2-Dimethylguanosine Capping Units. As part of our continuing studies on the synthesis of capped RNAs, we needed 2,2dimethylguanosine ($m_2^{2,2}$ G)-capped DNAs ($m_2^{2,2}$ G⁵/ppDNA),





 a Reagents and conditions: (i) 1% TFA, CH₂Cl₂, 15 s \times 3; (ii) DMrTr(CH₂)₂SO₂OP(OCH₂CH₂CN)(NiPr₂) (24) (20 equiv), 1*H*-tetrazole (80 equiv), 5 min; (iii) 0.15 M I₂ solution in THF/pyridine/H₂O (10:10:1, v/v/v), 15 s \times 3; (iv) 0.12 M DMAP in pyridine–Ac₂O (1 mL, 1:9, v/v), 2 min; (v) BSA–pyridine (400 μ L, 1:1, v/v), 20 min; (vi) addition of DBU (80 μ L), 10 min: (vii) 20a, 20b, 21, or 22 (20 μ mol), pyridine, rt, 24 h; (viii) 29% aq NH₃, rt, 1 h.

i.e., one phosphate group-lacking DNA derivative of the precursor of 2,2,7-trimethylguanosine-capped RNA for various studies to clarify the mechanism of membrane transport of capped RNAs between the cytoplasm and the nucleus.^{1,2} Therefore, we decided to synthesize $m_2^{2,2}G$ capping reagents 20a and 20b for these studies. The synthesis of 20a and 20b is shown in Scheme 4. The key intermediate 15 was synthesized by reductive methylation of 2',3',5'-O-tris(tert-butyldimethylsilyl)guanosine with paraformaldehyde and NaBH₃CN in the presence of acetic acid.³ Selective desilylation of 15 with acetic acid-THF-H₂O gave the 5'-unprotected derivative 16 in 73% yield. Treatment of this product with diphenyl phosphonate¹⁶ followed by hydrolysis gave the 5'-Hphohonate derivative 17 in 87% yield. Treatment of 17 with 80% formic acid afforded the 5'-H-phosphonate diester 18 in 84% yield.

This compound was further converted to the boronated species **19a** and **19b** by reaction of **11a** and **11b** in dioxane at 100 °C for 1 h in 81% and 98% yields, respectively. Treatment of the products **19a** and **19b** with trimethylsilylimidazole in the presence of CCl_4 gave the phosphorimidazolidates **20a** and **20b** in 91% and 99% yields, respectively.

To see if these new capping reagents are really useful, we also synthesized the capping reagents 21 and 22 which do not have 2-substituents.

Synthesis of 2,2-Dimethylguanosine-5'-yl Thymidine-5'-yl P¹,P²-Diphosphate. As part of our continuous studies on capped oligonucleotides, we required 2,2dimethylguanosine-capped oligodeoxyribonucleotides $(m^{2,2}G^5'pp$ -DNA) lacking a phosphate group as new medicinal drugs that are expected to remain in the cytoplasm and bind to mRNA. It is apparently desirable that such molecules should be synthesized by solid-phase synthesis. Therefore, we chose 2,2-dimethylguanosine-5'-yl thymidine-5'-yl P¹,P²-diphosphate as the simplest model of m^{2,2}G^{5'}pp-DNA to evaluate the efficiency of modified phenylboronate functions in the solid-phase synthesis. The outline of this strategy is shown in Scheme 5. For the diphosphate bond formation, the typical phosphorimidazolidate coupling¹⁷ of 2',3'-O-masked 2,2dimethylguanosine 5'-phosphorimidazolidate derivatives **20a**, **20b**, **21**, and **22** with a thymidine 5'-phosphate derivative **26** attached to controlled pore glass (CPG)¹⁸ was used.

Compound 26 was synthesized by a series of reactions involving removal of the DMTr group from DMTrTsuccinate-CPG 23 followed by phosphorylation using a phosphitylating reagent 24¹⁹ and the successive DBU/ BSA-mediated deprotection²⁰ of the phosphate protecting groups of the fully protected product 25. The amount of the pT residue on the polymer support could be estimated by colorimetric assay of the released DMT cation²¹ before the selective deprotection. The diphosphate bond formation was carried out at room temperature for 24 h. The coupling efficiency of this reaction was evaluated

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FIGURE 3. Results of diphosphate bond formation between **26** and the $m_2^{2,2}$ G capping reagents **20a**, **20b**, **21**, and **22** by use of the DMTr cation assay and the HPLC analysis.

by the DMTr cation assay. Independently, the final product of $m_2^{2,2}G^{5'}ppT$ was released from the resin by the successive treatments of **27a**, **27b**, **28**, and **29** with 1% trifluoroacetic acid and concd ammonia and quantified by HPLC analysis. These results are summarized in Figure 3.

As shown in Figure 3, the original phenylboronate protection mode gave the most complicated mixture. The detailed analysis of the products involving the desired product **30** disclosed formation of several minor products such as T, pT, $m_2^{2,2}G^{5'}p$, symmetric diphosphate derivatives of $T^{5'}ppT$ and $m_2^{2,2}G^{5'}ppm_2^{2,2}G$, and a triphosphate derivative of $m_2^{2,2}G^{5'}pppT$. Among them, T was formed because of the failure of the phosphitylation.

Since an excess amount of the capping regent was used, it was expected that the once-formed diphosphate derivative **31** reacts with the capping reagent to give a trisubstituted triphosphate derivative **32** so that this intermediate might be fragmentized upon hydrolysis giving rise to $m_2^{2,2}G^5p$, $m_2^{2,2}G^5'ppm_2^{2,2}G$, and pT depending on the cleavage sites 1, 2 as shown in Figure 4. Formation of $m_2{}^{2,2}G^5\mbox{'pppT}$ is unclear but it is likely that the P–O bond fission of 32 might occur.

Compared with the result of the reaction of **26** with **21**, the reaction of **26** with **22** that has the DMTr group gave a relatively simple HPLC profile. However, the DMTr cation assay (18%) did not exhibit the real result (43%) (Table 1). This result strongly reflects the lability of the DMTr-containing phenylboronate protecting group attached to the 2',3'-cis-diol of the $m_2^{2,2}$ G residue during the reaction and workup.

Among the two reactions tested by use of **20a** and **20b**, the former showed a significant increase of the undesired byproduct $m_2^{2,2}G^{5'}ppm_2^{2,2}G$. On the other hand, the latter showed a very simple HPLC profile indicating that $m_2^{2,2}G^{5'}ppT$ was obtained as the major product. The formation of $m_2^{2,2}G^{5'}ppm_2^{2,2}G$ was considerably suppressed. The integration of the peak area in the HPLC chart indicated that the yield of this product was 50%. In addition to this result, the colorimetric assay showed a reasonable figure of 54%. Actually, $m_2^{2,2}G^{5'}ppT$ could be isolated in 49% yield by HPLC. From these results, it



FIGURE 4. Mechanism of formation of minor products.

TABLE 1. Product Distribution of the Capping Reactions Evaluated by HPLC and DMTr Cation Assay

			prodi	oatd amt of all				
capping unit	T-containing products				other products		$m_2^{2,2}$ G-containing	colorimetrical assay
	\overline{pT}	$m_2{}^{2,2}G^{5^\prime}ppT$	T ^{5′} ppT	$m_2^{2,2}G^{5^\prime}pppT$	$pm_2^{2,2}G$	$m_2^{2,2}G^{5'}ppm_2^{2,2}G$	products (%)	(isolated yield, %)
21	56	40	1	3	8	4		
22	55	42	1	2	0	0.5	43	18
20a	62	36	1	1	6	34	72	66
20b	44	50	1	5	1	1	58	54 (49)

was concluded that the [2-dimethylaminomethyl-5-[(4,4'dimethoxytrityl)oxy]methyl]phenylboranylidene group is the most useful as the 2',3'-O-protecting group capable of estimation of the yield of the capping reaction.

Conclusion

The present new strategy with the help of a colorimetrically detectable transient protecting group has proved to be useful for the convenient estimation of the m₂^{2,2}G-capping reaction. In particular, [2-(dimethylamino)methyl-5-[(4,4'-dimethoxytrityl)oxy]methyl]phenylboranylidene as a new protecting group would provide new insight into the development of effective methods for the synthesis of ribonucleoside-capped oligoribonucleotides or oligodeoxyribonucleotides. During this study, it turned out that the DMTr group released from the CPG resin after the capping reaction was derived from not only the desired product but also unstable intermediates such as the trisubstituted triphosphate derivative 32. This observation is of significance when the polymer-supported synthesis is tried to synthesize oligonucleotide derivatives having a diphosphate linkage. Since large amounts of reagent are required for the solid-phase synthesis, we have to keep such a possibility in mind. Future studies should be necessary to avoid over-phosphorylation on the diphosphate linkage, which is crucial to improve the yield of the diphosphate bond formation on solid supports. Further studies are now under way in our lab.

Experimental Section

3-Bromo-4-(bromomethyl)benzoic Acid (6). 3-Bromo-4methylbenzoic acid (6) (2.15 g, 10 mmol) was dissolved in dry CCl₄ (12.5 mL). To the solution were added *N*-bromosuccimide (1.87 g, 10.5 mmol) and 2,2'-azobis(isobutyronitrile) (82.1 mg, 0.5 mmol). After being vigorously stirred under reflux at an external temperature of 100 °C for 1 h, the mixture was cooled with ice-water. The resulting precipitates were collected by filtration and washed with ethyl acetate. The filtrate and washings were combined and washed three times with 5% citric acid. The organic layer was collected, dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The residual materials were recrystallized from ether to give compound **6** as crystals (2.15 g, 73%): mp 163.0-165.0 °C; ¹H NMR (270 MHz, DMSO) δ 4.75 (2H, s), 7.70 (1H, d, 5-H, $J_{5,6}$ = 8.2 Hz), 7.89 (1H, d), 8.08 (1H, s), 13.33 (1H, br); ¹³C NMR (67.8 MHz, DMSO) δ 33.3, 123.8, 128.8, 131.8, 132.6, 133.3, 141.4, 165.3. Anal. Calcd for C₈H₆Br₂O₂: C, 32.69; H, 2.06; Br, 54.37. Found: C, 32.92; H, 2.06; Br, 54.10.

[3-Bromo-4-(bromomethyl)phenyl]methanol (7). To a solution of **6** (5.88 g, 20 mmol) in dry THF (176 mL) was added a 1 M THF solution of BH₃ (40 mL, 40 mmol). After being stirred under argon at room temperature for 1.5 h, the mixture was treated with water (1 mL). The resulting mixture was evaporated under reduced pressure. The residue was partitioned between ethyl acetate and 5% NaHCO₃. The organic layer was collected, washed two times with 5% NaHCO₃, dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The residue was crystallized from *i*-PrOH-hexane (1:9, v/v) to give compound **7** as crystals (3.86 g, 69%): mp 120.0-121.5 °C; ¹H NMR (270 MHz, DMSO) δ 4.49 (2H, s), 4.71 (2H, s), 7.28 (1H, d, 5-H, J_{5,6} = 7.9 Hz), 7.53 (1H, d), 7.58 (1H, s); ¹³C NMR (67.8 MHz, DMSO) δ 34.4, 61.7, 123.7, 125.9, 130.4, 131.4, 134.9, 145.5. Anal. Calcd for C₈H₈Br₂O: C, 34.32; H, 2.88; Br, 57.08.Found: C, 34.34; H, 2.83; Br, 57.30.

[3-Bromo-4-[(dimethylamino)methyl]phenyl]methanol (13b). To a 2.0 M solution of dimethylamine in THF (1.0 mL) was added dropwise a solution of 7 (140.0 mg, 0.5 mmol) in THF (3.0 mL) by use of a syringe. After being stirred at room temperature for 1.5 h, the mixture was evaporated under reduced pressure. The residue was dissolved in 1 M HCl (10 mL). The solution was washed two times with ether, cooled with ice-water, and treated with NaOH (0.80 g, 20 mmol). The resulting mixture was extracted with ethyl acetate. The organic layer was collected, dried over Na₂SO₄, filtered, and evaporated under reduced pressure to give compound 13b (122.0 mg, 99%): ¹H NMR (270 MHz, CDCl₃) δ 2.25 (6H, s), $3.50 (2H, s), 4.59 (2H, s), 7.19 (1H, d, 5-H, J_{5,6} = 7.9 Hz), 7.31$ (1H, d), 7.51 (1H, s); ¹³C NMR (67.8 MHz, CDCl₃) δ 45.3, 45.4, 62.8, 63.9, 124.6, 125.4, 130.81, 130.84, 136.5, 141.7; ESI-mass m/z calcd for C₁₀H₁₅BrNO 244.0337, obsd [M + H] 244.0314.

[2-Bromo-4-[[(4,4'-dimethoxytrityl)oxy]methyl]benzyl]dimethylamine (10b). Compound 13b (3.49 g, 14.3 mmol) was rendered anhydrous by coevaporation three times with dry pyridine and finally dissolved in dry pyridine (143 mL). To the solution was added 4,4'-dimethoxytrityl chloride (5.81 g, 17.2 mmol). After being stirred under argon at room temperature for 1 h, the mixture was treated with MeOH (1 mL). The solution was evaporated under reduced pressure, and the residue was dissolved in CHCl₃. The CHCl₃ solution was washed three times with 5% NaHCO₃, and the organic layer was collected, dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The residue was chromatographed on a column of silica gel with hexanes-ethyl acetate (80:20, v/v) containing 0.5% pyridine to give compound **10b** (6.37 g, 81%): ¹H NMR (270 MHz, CDCl₃) δ 2.29 (6H, s), 3.51 (2H, s), 3.76 (6H, s), 4.13 (2H, s), 6.81-7.50 (15H, m) 7.55 (1H, s); ¹³C NMR (67.8 MHz, CDCl₃) δ 45.3, 45.4, 45.5, 45.6, 55.1, 62.9, 64.6, 86.4, 113.0, 124.3, 125.6, 126.6, 127.7, 127.9, 128.0, 129.8, 130.5, 130.9, 135.8, 136.4, 139.7, 144.6, 158.2; ESI-mass *m*/*z* calcd for C₃₁H₃₃BrNO₃ 546.1644, obsd [M + H] 546.1604.

2-[(N,N-Dimethylamino)methyl]-5-[[(4,4'-dimethoxytrityl)oxy]methyl]phenylboronic Acid (11b). To a stirred solution of 10b ($\overline{2.73}$ g, 5 mmol) in dry THF (10.0 mL) was added at -78 °C a solution of n-BuLi in hexane (2.80 mL, 25.0 mmol). After the mixture was stirred at -78 °C for 30 min, a solution of trimethyl boronate (2.80 mL, 25.0 mmol) in dry THF (2.0 mL) was added. The resulting mixture was stirred at -78 °C for 1.5 h and then quenched by addition of 10% NH₄Cl. The resulting solution was partitioned between ethyl acetate (80 mL) and 10% $\rm NH_4Cl.$ The organic layer was collected, washed three times with 10% NH₄Cl, dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The residue was chromatographed on a column of NH silica gel with $CHCl_3$ -hexane (95:5, v/v) to give compound 11b (1.91 g, 75%): ¹H NMR (270 MHz, DMSO) δ 2.37 (6H, s), 3.71 (6H, s), 3.83 (2H, s), 4.08 (2H, s), 6.81–7.43 (15H, m) 7.58 (1H, s); ¹³C NMR (67.8 MHz, DMSO) δ 44.0, 44.1, 54.7, 62.8, 65.1, 85.4, 112.7, 124.1, 125.1, 126.0, 127.1, 127.2, 129.1, 135.5, 135.8, 139.8, 144.5, 157.6; ESI-mass m/z calcd for C₃₁H₃₅BNO₅ 512.2608, obsd [M + H] 512.2589.

2',3'-O-[2-(N,N-Dimethylamino)methyl-5-[[(4,4'-dimethoxytrityl)oxy]methyl]phenylboronylidene]uridine (14b). Uridine (48.8 mg, 0.20 mmol) was rendered anhydrous by coevaporation three times with dry pyridine and with dry dioxane and finally dissolved in dry dioxane (4.0 mL). To the solution was added compound 11b (122.7 mg, 0.24 mmol). After being stirred under argon at 100 °C for 40 min, the mixture was evaporated under reduced pressure. The residue was dissolved in CHCl₃ (0.5 mL), and the solution was poured with vigorous stirring into isopropyl ether-ethyl acetate (200 mL, 9:1, v/v). The resulting precipitates were collected to give compound 14b (143.9 mg, $\bar{98\%}$): $\,^{\bar{1}}\!H$ NMR (270 MHz, DMSO) & 2.45 (6H, s), 3.545-3.69 (2H, m), 3.73 (6H, s), $3.90\ (2H,\ s),\ 3.94{-}3.96\ (1H,\ m),\ 4.05\ (2H,\ s),\ 4.61{-}4.68\ (2H,\ s),\ 4.61{-}4.68\ (2H,\ s),\ 5.61{-}4.68\ (2H,\$ m), 5.00 (1H, bs), 5.65 (1H, d, 5-H, $J_{5,6} = 7.9$ Hz), 5.88 (1H, d, $J_{1',2'} = 2.3$ Hz), 6.90-7.45 (15H, m), 7.76 (1H, d), 11.35 (1H, s); ¹³C NMR (67.8 MHz, DMSO) δ 13.5, 22.8, 44.4, 55.0, 61.5, 63.6, 66.3, 67.3, 78.6, 82.8, 85.7, 87.8, 91.7, 101.8, 113.1, 122.6, 126.1, 126.5, 127.5, 127.7, 128.5, 129.5, 135.6, 135.6, 136.9, 139.5, 141.7, 144.9, 150.2, 157.9, 162.9. Anal. Calcd for C₄₀H₄₂BN₃O₉: C, 66.76; H, 5.88; N, 5.84. Found: C, 65.29; H, 6.21; N, 5.05.

2',3',5'-O-Tris(tert-butyldimethylsilyl)-2-N,2-N-dimethylguanosine (15). 2',3',5'-O-Tris(tert-butyldimethylsilyl)guanosine (12.52 g, 20 mmol) was dissolved in acetic acid (200 mL). To the solution were added paraformaldehyde (1.80 g, 60 mmol) and NaBH₃CN (3.77 g, 60 mmol). The mixture was vigorously stirred under argon at 45 °C. Six times at 8 h intervals, paraformaldehyde (1.80 g, 60 mmol) and NaBH₃CN (3.77 g, 60 mmol) were added to the suspension and the mixture was vigorously stirred at the same temperature. The reaction was quenched by addition of water (100 mL), and CHCl₃ (100 mL) was added. The CHCl₃ layer was collected, washed three times with water (50 mL) and five times with 5% NaHCO3 (50 mL), dried over Na2SO4, filtered, and evaporated under reduced pressure. The residue was chromatographed on a column of silica gel with hexanes-ethyl acetate (70:30, v/v) to give compound 15 (6.54 g, 50%): ¹H NMR (270 MHz, $CDCl_3$) δ -0.18 (3H, s), -0.05 (3H, s), 0.08 (3H, s), 0.09 (6H, s), 0.10 (3H, s), 0.80 (9H, s), 0.91 (9H, s), 0.92 (9H, s), 3.21 (6H, s), 3.74-3.93 (2H, m), 4.02-4.06 (1H, m), 4.25-4.28 (1H, m), 4.45–4.49 (1H, m), 5.86 (1H, d, $J_{1',2'} = 5.3$ Hz), 7.80 (1H, s), 10.96 (1H, bs); ¹³C NMR (67.8 MHz, CDCl₃) δ -5.4, -4.7, -4.4, -4.0, 17.9, 18.1, 18.2, 18.5, 25.7, 25.8, 26.0, 37.7, 62.6, 71.8, 74.1, 77.1, 84.4, 87.9, 88.0, 115.9, 138.2, 154.3, 153.4, 159.0, 159.3; ESI-mass <math display="inline">m/z calcd for $\rm C_{30}H_{60}N_5O_5Si_3$ 654.3902, obsd [M + H] 654.3887.

2',3'-O-Bis(tert-butyldimethylsilyl)-2-N,2-N-dimethylguanosine (16). Compound 15 (6.28 g, 9.6 mmol) was dissolved in acetic acid-THF-water (96 mL, 3:1:1, v/v/v). After being stirred at 80 °C for 28 h, the mixture was partitioned between CHCl₃ and water. The CHCl₃ layer was collected, washed with water (50 mL) and three times with 5% NaHCO₃ (50 mL), dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The residue was chromatographed on a column of silica gel with hexanes-ethyl acetate (25:75, v/v) to give compound 16 (3.79 g, 73%): ¹H NMR (270 MHz, CDCl₃) δ -0.34 (3H, s), -0.10 (3H, s), 0.06 (3H, s), 0.07 (3H, s), 0.75 (9H, s), 0.89 (9H, s), 3.21 (6H, s), 3.63-3.88 (2H, m, 5'-H), 4.06 (1H, m), 4.25-4.27 (1H, m), 4.94-4.98 (1H, m), 5.65 (1H, d, $J_{1',2'} = 7.2$ Hz), 7.60 (1H, s), 11.51 (1H, bs); ¹³C NMR (67.8) MHz, CDCl₃) & -5.2, -4.6, -4.5, 17.8, 18.0, 25.7, 25.8, 38.9, 62.4, 73.2, 73.2, 87.2, 89.8, 118.0, 138.6, 150.8, 153.0, 158.7; ESI-mass m/z calcd for $C_{24}H_{46}N_5O_5Si_2$ 540.3037, obsd [M + H] 540.3060

Triethylammonium 2',3'-O-Bis(tert-butyldimethylsilyl)-2-N,2-N-dimethylguanosine 5'-Phosphonate (17). To a solution of diphenyl phosphonate (9.38 mL, 49 mmol) in dry pyridine (12 mL) was added dropwise and slowly a dry pyridine solution (12 mL) of 16 (3.77 g, 7.0 mmol) which, in advance, was dried by coevaporation three times with dry pyridine. After being stirred under argon at room temperature for 4 h, the mixture was treated with triethylamine-water (28 mL, 1:1, v/v). The resulting solution was stirred for 20 min and diluted with CHCl₃-pyridine (3:1, v/v). The solution was washed three times with 0.5 M TEAB buffer, and the organic layer was collected, dried over Na₂SO₄, filtered, and evaporated under reduced pressure. The residue was chromatographed on a column of silica gel with CHCl₃-MeOH (95:5-70:30, v/v) to give compound **17** (4.29 g, 87%): ¹H NMR (270 MHz, DMSO) δ -0.33 (3H, s), -0.08 (3H, s), 0.08 (3H, s), 0.11 (3H, s), 0.72 (9H, s), 0.89 (9H, s), 1.16 (9H, m), 3.00 (6H, m), 3.05 (6H, s), 3.81-3.94 (2H, m), 3.98 (1H, m), 4.30 (1H, m), 4.83-4.87 (1H, m), 5.76 (1H, d, $J_{1',2'}$ = 6.6 Hz), 6.63 (1H, d, J_{PH} = 596.8 Hz), 8.00 (1H, s), 10.76 (1H, bs); $^{13}\mathrm{C}$ NMR (67.8 MHz, DMSO) δ -5.5, -4.7, -4.7, -4.6, 8.4, 17.5, 17.8, 18.8, 25.5, 25.7, 37.8,45.2, 62.5, 72.7, 73.8, 84.2, 86.4, 116.1, 136.8, 150.6, 152.7, 157.1; ³¹P NMR (109 MHz, DMSO) δ 2.47; ESI-mass m/z calcd for C₃₀H₆₂N₆O₇PSi₂ 705.3956, obsd [M + H] 705.3964.

Triethylammonium 2-*N***,2-***N***-Dimethylguanosine 5**′-**Phosphonate** (18). Compound 17 (4.30 g, 6.1 mmol) was dissolved in formic acid–water (4:1, v/v, 60 mL). After being stirred at room temperature for 46 h, the mixture was diluted with CHCl₃. The CHCl₃ solution was extracted 10 times with 0.1 M TEAB buffer. The aqueous extracts were collected and evaporated under reduced pressure. The residue was chromatographed on a column of DEAE Sephadex A-25 (HCO₃⁻ form) with 0–1 M NH₄HCO₃ to give 18 (2.4 g, 84%): ³¹P NMR (109 MHz, DMSO) δ 2.60, 2.74; ESI-mass *m/z* calcd for C₁₈H₃₄N₆O₇P 477.2227, obsd [M + H] 477.2228.

Triethylammonium 2',3'-O-[2-(N,N-Dimethylamino)methyl]-5-[[(4,4'-dimethoxytrityl)oxy]methyl]phenylboronylidene]-2-N,2-N-guanosine 5'-Phosphonate (19b). Compound 18 (187.6 mg, 0.5 mmol) was rendered by coevaporation three times with dry pyridine and finally dissolved in dry dioxane (10 mL). To the solution was added 2-[(N,Ndimethylamino)methyl]-5-[(4,4'-dimethoxytrityl)oxy]methyl]phenylboronic acid (341.1 mg, 0.6 mmol). After being stirred under argon at 100 °C for 1 h, the solution was evaporated under reduced pressure. The residue was dissolved in CHCl₃ (500 μ L), and the solution was added to a solution of ether– ethyl acetate (300 mL, 9:1, v/v) to give 19b as a white precipitate (468.4 mg, 98%): ¹H NMR (270 MHz, DMSO) δ 1.11 (9H, m), 2.46 (6H, s), 2.91 (6H, s), 2.95–3.01 (6H, m), 3.73 (6H, s), 3.84 (2H, m), 3.90 (2H, s), 4.04 (2H, s), 4.13–4.14 (1H, m), 4.77 (1H, dd, $J_{3',2'} = 5.9$ Hz, $J_{3',4'} = 3.3$ Hz), 5.05 (1H, dd, $J_{2',1'} = 3.6$ Hz), 5.90 (1H, d), 6.60 (1H, d, $J_{PH} = 595.8$ Hz), 6.90–7.45 (16H, m), 7.97 (1H, s), 10.71 (1H, bs); ¹³C NMR (67.8 MHz, DMSO) δ 8.36, 8.43, 36.7, 37.6, 44.5, 45.1, 55.0, 63.6, 65.2, 80.0, 82.8, 85.6, 85.7, 86.3, 90.0, 113.1, 115.7, 122.7, 124.9, 126.0, 126.6, 127.5, 127.8, 128.3, 129.5, 135.4, 135.5, 135.6, 136.4, 136.9, 139.6, 144.8, 150.2, 152.7, 157.2, 157.9; ³¹P NMR (109 MHz, DMSO) δ 2.23. Anal. Calcd for C₄₉H₆₃BN₇O₁₀P: C, 61.83; H, 6.67; N, 10.30. Found: C, 57.24; H, 6.24; N, 9.59.

Triethylammonium 2',3'-O-[2-(N,N-Dimethylamino)methyl]-5-[[(4,4'-dimethoxytrityl)oxy]methyl]phenylboronylidene]-2-N,2-N-guanosine 5'-Phosphorimidazolidate (20b). Compound 19b (142.8 mg, 0.15 mmol) was rendered anhydrous by coevaporation three times with dry pyridine, two times with dry toluene, and with dry CCl₄ and finally dissolved in dry acetonitrile-CCl₄ (1.5 mL, 1:1, v/v). To the mixture were added trimethylsilylimidazole 88.0 μ L) and triethylamine (83.9 µL). After being stirred at room temperature for 30 min, the mixture was treated with MeOH (80 μ L). The resulting mixture was stirred for an additional 10 min. The solvent was removed by evaporation under reduced pressure, and the residue was dissolved in CHCl₃ (500 μ L). The CHCl₃ solution was poured into a vigorously stirred solution of ether-ethyl acetate (150 mL, 85:15, v/v). The resulting precipitates were collected to give compound 20b (152.6 mg, 99%): ¹H NMR (270 MHz, DMSO) δ 1.14-1.19 (9H, m), 2.44 (6H, s), 2.89 (6H, s), 2.99-3.07 (6H, m), 3.73 (6H, s), 3.65-3.82 (2H, m), 3.90 (2H, s), 4.04 (2H, s), 4.17 (1H, bs), 4.57-4.60 (1H, m), 4.98-5.02 (1H, m), 5.86 (1H, d, $J_{1',2'} = 3.3$ Hz), 6.90-7.45 (18H, m), 7.93 (1H, s), 8.41 (1H, s), 10.71 (1H, bs); ¹³C NMR (67.8 MHz, DMSO) δ 8.4, 13.5, 37.5, 37.6, 44.4, 45.1, 55.0, 63.6, 64.9, 65.2, 79.8, 82.8, 85.7, 90.0, 113.1, 115.6, 120.4, 122.7, 126.0, 126.6, 127.5, 127.8, 128.3, 129.5, 134.5, 135.5, 135.6, 136.3, 136.9, 139.5, 144.8, 150.2, 152.7, 157.2, 157.9; ³¹P NMR (109 MHz, DMSO) δ –9.61. Anal. Calcd for C₅₂H₆₅BN₉O₁₀P: C, 61.34; H, 6.44; N, 12.38. Found: C, 58.20; H, 6.19; N, 14.23.

Solid-Phase Synthesis of m₂^{2,2}G⁵ ppT 30 by Use of 20a, 20b, 21, and 22. Typical Procedure by Use of 20b. A DMTr-T loaded CPG support (0.5 µmol, 38.7 µmol/g, 12.9 mg) was put in a cylinder-like glass vessel with a glass filter under argon. The following protocol was used for the synthesis of **25**: (1) 1% TFA (1 mL) 15 s \times 3, (2) washing with CH₂Cl₂ (1 mL) \times 3, (3) washing with CH₃CN (1 mL) \times 3, (4) drying under reduced pressure, 10 min, (5) condensation with a 0.1 M solution of the phosphitylating reagent 24 (200 μ mol) in dry acetonitrile in the presence of 1-H-tetrazole (2.8 mg, $40 \,\mu mol$), 5 min, (6) washing with dry pyridine $(1 \text{ mL}) \times 3$, 7) oxidation with a 0.15 M I₂ solution in THF/pyridine/H₂O (10:10:1, v/v/v) (1 mL), 15 s \times 3, (8) washing with pyridine (1 mL) \times 3, 9) washing with CH_2Cl_2 (1 mL) \times 3, 10) drying, (10) capping with a 0.12 M solution of (dimethylamino)pyridine in pyridine-Ac₂O (1 mL, 1:9, v/v), 2 min, (11) washing with $\text{CH}_2\text{Cl}_2(1 \text{ mL}) \times 3$, and (12) drying.

For the synthesis of **26**, the following protocol was used: (1) treatment with 1% TFA (1 mL) 15 s \times 3, (2) washing with CH₂Cl₂ (1 mL) \times 3, 3) drying, (4) treatment with BSA-pyridine (400 μ L, 1:1, v/v), 20 min, (5) addition of DBU (80 mL), 10 min, (6) washing with dry pyridine (1 mL) \times 3, (7) treatment with MeOH/Et₃N (1 mL, 4:1, v/v), 5 min, (8) washing with dry pyridine (1 mL) \times 3, (9) washing with CH₂Cl₂ (1 mL) \times 3.

For the synthesis of **27b**, the following protocol was used: (1) condensation of **26** with a 0.1 M solution of **20b** (20 μ mol) in dry pyridine (200 μ L) at room temperature for 24 h, (2) washing with dry pyridine $(1 \text{ mL}) \times 3$, (3) washing with $CH_2Cl_2 \times 3$, (4) drying, (5) treatment with 1% TFA (1 mL) × 3, (6) washing with CH_2Cl_2 (1 mL) \times 3, (7) washing with pyridine (1 mL) \times 3, (8) washing with H₂O (1 mL) \times 3, (9) pyridine (1 mL) \times 3, (10) washing with CH₂Cl₂ (1 mL) \times 3, (11) drying, and (12) washing with CH_3CN (1 mL) \times 3. The CPG support having m₂^{2,2}G^{5'}ppT, thus obtained, was treated with 29% aqueous ammonia at room temperature for 1 h. The supernatant was collected, and the CPG was washed three times with acetonitrile. The supernatant and washings were combined and evaporated under reduced pressure. The residue was dissolved in water (1 mL). Purification by use of C₁₈ reversed-phase chromatography followed by lyophilization $m_2{}^{2,2} \text{GppT}$ 30 (3.58 $A_{254 \text{ nm}}$ units, 49% from 20b): ESI-mass m/z calcd for C₂₂H₃₂N₇O₁₅P₂ 696.1432, obsd [M + H] 696.3077.

For the HPLC analysis of the products, the following ϵ values at 254 nm were used: pT, 7.4×10^3 ; T^5 ppT, 13.3×10^3 ; $pm_2^{2.2}$ G, 12.7×10^3 ; $m_2^{2.2}$ G⁵ ppT, 18.1×10^3 ; $m_2^{2.2}$ G⁵ ppT, 18.1×10^3 ; $m_2^{2.2}$ G⁵ ppm₂^{2.2}G, 22.9×10^3 . The ϵ values of these dinucleoside diphosphate or triphosphate derivatives were obtained by addition of the original contributions of both the nucleoside components in consideration of 10% hypochromicity.

DMTr Cation Assay. The 1% TFA solution which was used for removal of the DMTr group was recovered and evaporated under reduced pressure. The residue was dissolved in 60% HClO₄-EtOH (3:2, v/v). The amount of the DMTr cation was calculated by use of $\epsilon = 7.17 \times 10^4$ at 498 nm.

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Supporting Information Available: List of experimental procedures for the synthesis of the products other than those described in Experimental Section. This material is available free of charge via the Internet at http://pubs.acs.org.

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